

DRILL BITS

JET-KUT™

135° SPLIT POINT DRILL BITS - BLACK OXIDE FINISH



JOBBER LENGTH DRILL BITS

- Self-centering 135° split points provide more consistent hole sizes and accurate hole placement without a center punch
- Manufactured from high speed steel to drill faster and last longer
- Fully ground flutes for consistent hole sizes and fast chip evacuation
- Black oxide finish prevents chips from welding to flutes and cutting surfaces, extending cutting tool life
- Top quality bits at low initial cost, ideal for cordless drills, portable drills and drill presses



PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
570204	1/16"	12	570219	19/64"	6
570205	5/64"	12	570220	5/16"	6
570206	3/32"	12	570221	21/64"	6
570207	7/64"	12	570222	11/32"	6
570208	1/8"	12	570223	23/64"	6
570209	9/64"	12	570224	3/8"	6
570210	5/32"	12	570225	25/64"	6
570211	11/64"	12	570226	13/32"	6
570212	3/16"	12	570227	27/64"	6
570213	13/64"	12	570228	7/16"	6
570214	7/32"	12	570229	29/64"	6
570215	15/64"	12	570230	15/32"	6
570216	1/4"	12	570231	31/64"	6
570217	17/64"	12	570232	1/2"	6
570218	9/32"	12			

*Drill bits sold in package quantity



JOBBER LENGTH DRILL BIT SET

- Available in popular twenty-nine piece format
- Strong metal index box to protect and organize your bits
- Featuring the same high quality jobber length bits as offered in open stock

PROD. NO.	MOD. NO.	Description
570108	29CD	29 pieces, 1/16" through 1/2" by 64ths

PRENTICE DRILL BITS

- Industrial quality high speed steel prentice drill bits at a reasonable initial cost
- Featuring 135° split points for fast penetration and accurate hole placement without centre punching
- Fully ground flutes for closer hole tolerances and better chip ejection
- Black oxide finish reduces chip welding for longer tool life



PROD. NO.	Diameter	Shank Diameter	Pkg	PROD. NO.	Diameter	Shank Diameter	Pkg
570533	33/64"	1/2"	1	570546	23/32"	1/2"	1
570534	17/32"	1/2"	1	570547	47/64"	1/2"	1
570535	35/64"	1/2"	1	570548	3/4"	1/2"	1
570536	9/16"	1/2"	1	570549	49/64"	1/2"	1
570537	37/64"	1/2"	1	570550	25/32"	1/2"	1
570538	19/32"	1/2"	1	570551	51/64"	1/2"	1
570539	39/64"	1/2"	1	570552	13/16"	1/2"	1
570540	5/8"	1/2"	1	570556	7/8"	1/2"	1
570541	41/64"	1/2"	1	570560	15/16"	1/2"	1
570542	21/32"	1/2"	1	570564	1"	1/2"	1
570543	43/64"	1/2"	1	570568	1-1/16"	1/2"	1
570544	11/16"	1/2"	1	570572	1-1/8"	1/2"	1
570545	45/64"	1/2"	1	570580	1-1/4"	1/2"	1

DRILL BITS

JET-KUT™ B+G

PREMIUM 135° SPLIT POINT DRILL BITS – BLACK & GOLD FINISH

BETTER

JOBBER LENGTH DRILL BITS

- Professional grade M2 high speed steel bits at competitive prices
- Bronze oxide "gold" lands to reduce friction for cooler cutting and longer bit life
- Nitro carburized "black" flutes for improved surface hardness, bit stays sharp longer
- 135° split points eliminate "walking"
- Three ground flats eliminate chuck slippage

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
570604	1/16"	12	570619	19/64"	6
570605	5/64"	12	570620	5/16"	6
570606	3/32"	12	570621	21/64"	6
570607	7/64"	12	570622	11/32"	6
570608	1/8"	12	570623	23/64"	6
570609	9/64"	12	570624	3/8"	6
570610	5/32"	12	570625	25/64"	6
570611	11/64"	12	570626	13/32"	6
570612	3/16"	12	570627	27/64"	6
570613	13/64"	12	570628	7/16"	6
570614	7/32"	12	570629	29/64"	6
570615	15/64"	12	570630	15/32"	6
570616	1/4"	12	570631	31/64"	6
570617	17/64"	12	570632	1/2"	6
570618	9/32"	12			

JOBBER LENGTH – 3/8" REDUCED SHANK

- Same as above but with 3/8" reduced shanks
- Allows bits 25/64" – 1/2" diameter to fit in popular 3/8" chuck drills
- Shanks offer Torque Drive 3 ground flats to eliminate slippage

PROD. NO.	Diameter	Pkg
571025	25/64"	6
571026	13/32"	6
571027	27/64"	6
571028	7/16"	6
571029	29/64"	6
571030	15/32"	6
571031	31/64"	6
571032	1/2"	6

JOBBER LENGTH DRILL BIT SETS

- Available in popular twenty-nine piece format
- Strong metal box to protect and organize your bits
- 570146 set contains straight shank bits
- 570147 set contains reduced shank bits

PROD. NO.	MOD. NO.	Description
570146	BG29	29 PC, 1/16" through 1/2" by 64ths
570147	BG29RS	29 PC, 1/16" through 1/2" by 64ths Sizes 25/64" - 1/2" are 3/8" reduced shanks



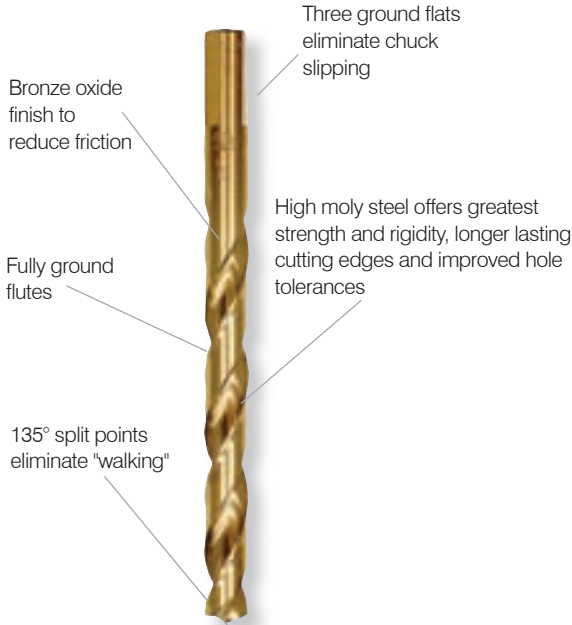
DRILL BITS

JET-KUT™ Gold



SUPER PREMIUM 135° SPLIT POINT DRILL BITS

- JET-KUT™ Gold drill bits are the most advanced drill bits available in the Canadian market
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- Heavy duty, high molybdenum steel offers greater strength and rigidity, longer lasting cutting edges and improved hole tolerances, permitting higher feed rates
- JET offers the exclusive "TORQUE-DRIVE"™ three flat shank for chuck to bit gripping power that is unparalleled in the industry. (Available on 3/16" diameter and larger bits)
- This unique feature eliminates slipping which greatly reduces chuck and shank damage and increases cutting efficiency, especially when used on today's popular keyless chucks which have a tendency to slip
- Drill up to four times faster and last up to 7 times longer than regular drill bits in steel, stainless steel and alloy steel applications



JOBBER LENGTH DRILL BITS

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
570254	1/16"	12	570269	19/64"	6
570255	5/64"	12	570270	5/16"	6
570256	3/32"	12	570271	21/64"	6
570257	7/64"	12	570272	11/32"	6
570258	1/8"	12	570273	23/64"	6
570259	9/64"	12	570274	3/8"	6
570260	5/32"	12	570275	25/64"	6
570261	11/64"	12	570276	13/32"	6
570262	3/16"	12	570277	27/64"	6
570263	13/64"	12	570278	7/16"	6
570264	7/32"	12	570279	29/64"	6
570265	15/64"	12	570280	15/32"	6
570266	1/4"	12	570281	31/64"	6
570267	17/64"	12	570282	1/2"	6
570268	9/32"	12			

JOBBER LENGTH 3/8" REDUCED SHANK

- Same as above but with 3/8" reduced shanks
- Allows bits over 3/8" in diameter to fit in popular 3/8" chuck drills
- Shanks offer 3 ground flats to eliminate slippage

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
571125	25/64"	6	571129	29/64"	6
571126	13/32"	6	571130	15/32"	6
571127	27/64"	6	571131	31/64"	6
571128	7/16"	6	571132	1/2"	6



DRILL BITS

JET-KUT™ Gold

SUPER PREMIUM 135° SPLIT POINT DRILL BITS

BEST

LETTER SIZE

- Same quality features as JET-KUT™ Gold jobber bits but in popular letter size instead of fractional sizes

PROD. NO.	Diameter	Pkg	Tap Size
570906	F	12	5/16"-18NC
570921	U	6	7/16"-14NC

JOBBER LENGTH DRILL BIT SETS

- Available in popular twenty-nine piece format
- Strong metal index box to protect and organize your bits
- Featuring the same high quality jobber length bits as offered in open stock

PROD. NO.	MOD. NO.	Description
570141	GF-21R	21 pieces, 1/16" through 1/4" by 64ths & 9/32" through 1/2" by 32nds
570142	GF-29	29 pieces, 1/16" through 1/2" by 64ths
570143	GF-29RS	29 pieces, 1/16" through 1/2" by 64ths Sizes 25/64 - 1/2" are 3/8" reduced shank

NEW

PRENTICE DRILL BITS – 118° SPLIT POINT

- Heavy duty high molybdenum steel hardened above the industry standard for increased consistency and greater wear resistance
- Flutes are ground to extremely tight tolerances for increased accuracy and consistency in the point and split grinding process, resulting in more accurate hole sizes
- Flutes have a very thin case of nitro-carburized surface to provide extra wear resistance along the cutting edge of the point
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- Split point provides the drill with self-centering/non-walking characteristics by giving the drill two starting points
- Split point also reduces the thrust required to penetrate the workpiece
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- JET offers the exclusive "TORQUE-DRIVE"™ three ground flats on the shank to provide a strong positive chuck grip virtually eliminating the potential for the drill to slip in the chuck
- The thin web of the JET-KUT™ Gold Prentice bit permits fast feed rates which make it ideal for drilling work hardening steels such as 304, 306 and 316 stainless

PROD. NO.	Diameter	Shank Diameter	Pkg
570436	9/16"	1/2"	1
570440	5/8"	1/2"	1
570444	11/16"	1/2"	1
570448	3/4"	1/2"	1
570452	13/16"	1/2"	1
570456	7/8"	1/2"	1
570460	15/16"	1/2"	1
570464	1"	1/2"	1
570472	1-1/8"	1/2"	1
570480	1-1/4"	1/2"	1

NEW



570906



570141 - 21 PC



570142 - 29 PC

NEW



570143 - 29 PC
Reduced Shank

Three ground flats eliminate chuck slippage



118° split points eliminate walking

DRILL BITS

JET-KUT™ Cobalt SUPER PREMIUM 135° SPLIT POINT COBALT BITS

BEST

NEW

Fully ground flutes

Cobalt Steel permits drilling speeds 30% higher than H.S.S.

Ideal for Stainless Steel, High Alloy Steels and Titanium

Bronze Oxide finish to reduce friction

MADE IN USA

135° split points eliminate "walking"

- Heavy duty bits for use in drilling hard tough metals such as free machining stainless steel, high temperature alloys, titanium and certain plastics
- High red hardness of cobalt steel permits drilling speeds 30% higher than regular high speed steel drills
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- For best results use in rigidly held positive feed drilling equipment

JOBBER LENGTH DRILL BITS

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
573404	1/16"	12	573419	19/64"	6
573405	5/64"	12	573420	5/16"	6
573406	3/32"	12	573421	21/64"	6
573407	7/64"	12	573422	11/32"	6
573408	1/8"	12	573423	23/64"	6
573409	9/64"	12	573424	3/8"	6
573410	5/32"	12	573425	25/64"	6
573411	11/64"	12	573426	13/32"	6
573412	3/16"	12	573427	27/64"	6
573413	13/64"	12	573428	7/16"	6
573414	7/32"	12	573429	29/64"	6
573415	15/64"	12	573430	15/32"	6
573416	1/4"	12	573431	31/64"	6
573417	17/64"	12	573432	1/2"	6
573418	9/32"	12			

NEW

MADE IN USA

135° split points eliminate "walking"

JET-KUT™ Gold SUPER PREMIUM 135° SPLIT POINT DRILL BITS

BEST

TWIN END DRILL BITS

- Twin cutting ends allow twice the cutting performance and life
- JET-KUT™ Gold drill bits are the most advanced drill bits available in the Canadian market
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Heavy duty high molybdenum steel and extra rugged uncleared construction improves performance and reduces breakage

PROD. NO.	Diameter	Overall Length	Pkg
570358	1/8"	1-15/16"	12
570830	30 wire gauge	2"	12

STEP DRILLS

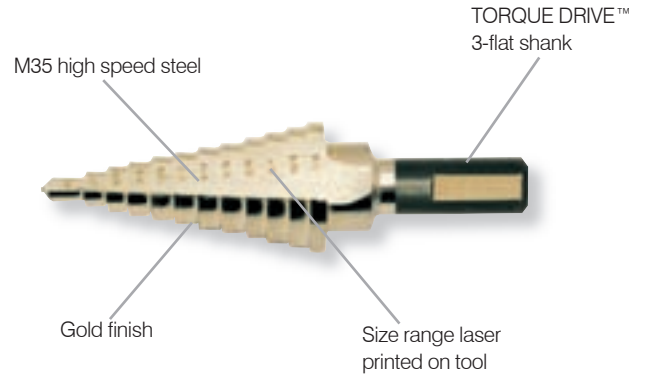
JET-KUT™ SPLIT POINT STEP DRILLS

BEST

- Ideal for hole making in sheet metal and other thin materials
- M35 high speed steel stays sharp longer for fast cutting and long service life
- Split point, two flute design provides fast penetration and maximum chip clearance
- Gold finish minimizes heat build up
- Three flat shank prevents slipping in chuck

PROD. NO.	Size Range	No. of Hole Sizes	Shank Size	Step Increments	Step Thickness	Overall Length
579202	1/8"-1/2"	13	1/4"	1/32"	9/64"	3-1/8"
579204	3/16"-1/2"	6	1/4"	1/16"	3/8"	3-1/8"
579206	3/16"-7/8"	12	3/8"	1/16"	9/64"	3-1/4"
579208	1/4"-3/4"	9	3/8"	1/16"	9/64"	2-3/4"
579212	1/4"-1"	10	3/8"	*	5/32"	3-1/4"
579214	1/4"-1-3/8"	11	3/8"	**	9/64"	3-1/4"

* 1/4", 13/32", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"
 ** 1/4", 25/64", 35/64", 11/16", 13/16", 7/8", 1", 1-1/8", 1-7/32", 1-1/4", 1-3/8"



CAR REAMERS

JET-KUT™ B+G

BEST

- Used for enlarging existing drilled or formed holes in structural steel plate
- Aggressive fast spiral reamers made of high tungsten tool steel for maximum life
- Gold and black surface treated body and clearance, cuts cooler and stays sharp longer
- Right hand cut with left hand spiral prevents tool from hogging into the hole
- Three flat shanks prevent slippage in chuck
- Stop collar reduces possibility of impact damage to chuck
- Ideal for reaming applications on truck frames, bridges, pressure vessels and rail cars

PROD. NO.	Diameter	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Diameter
579326	3/8"	0.250"	5/16"	5-7/8"	1/2"
579328	1/2"	0.281"	3/8"	5-7/8"	1/2"
579330	5/8"	0.343"	7/16"	6-3/8"	1/2"
579333	3/4"	0.406"	1/2"	6-7/8"	1/2"

SUPER PREMIUM CAR REAMER SET

- Four popular reamers in one convenient set
- Featuring the same high quality reamers as offered in open stock

PROD. NO.	MOD. NO.	Description
570136	4CR	4 PC, 3/8", 1/2", 5/8" & 3/4"

NEW



NEW



MADE IN USA